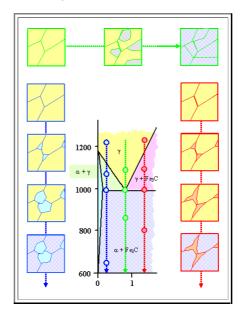
## Kinetics of the Phase Formation in the Fe - C System

- Below the important part of the Fe C phase diagram is shown. Three lines indicate hypoeutectic, eutectic and hypereutectic compositions.
  - If we look at what we will find at the indicated points, this is what we would expect:



- In all three cases we start with some polycrystalline γ- structure: It is drawn identically in each cases to point out that the basic phenomena are the same (and to save work).
- For the blue hypoe utectic case, we start to grow some  $\alpha$  phase as soon as we cross the boundary between the pure  $\gamma$  region and the  $\alpha + \gamma$  mixed phase.
  - It is pretty safe to assume that nucleation of the α grains starts at the grain boundaries, in particular at the nodes.
  - At the eutectic temperature, the  $\alpha$  grains have their maximal size. As soon as we cross over to the  $\alpha$  + Fe<sub>3</sub>C eutectic, the pure  $\gamma$  grains must now transform to  $\alpha$  + Fe<sub>3</sub>C, i.e. to perlite.
- For the red *hyper*eutectic case, pretty much the same thing happens
  - We start to grow some Fe<sub>3</sub>C, i.e. cementite, as soon as we cross the boundary between the pure γ region and the α + Fe<sub>3</sub>C mixed phase.
  - It is pretty safe to assume that nucleation of the **Fe<sub>3</sub>C** grains starts at the grain boundaries, but it also sage to assume that it will be somehow different from the way the α grains did it. This is indicated schematically; we simply assume growth along the boundaries.
  - How nucleation and growth takes place in reality, however, cannot be told from the phase diagram alone; we need some additional information.
  - At the eutectic temperature, the cementite grains have their maximal size. As soon as we cross over to the  $\alpha$  + Fe<sub>3</sub>C eutectic, the pure  $\gamma$  grains must now transform to  $\alpha$  + Fe<sub>3</sub>C, i.e. to perlite.
- 🖊 It only remains to discuss what happens if we have the precise eutectoid composition; this is shown in green.
  - It is simple enough. Below the eutectoid temperature, the the pure  $\gamma$  grains transform to  $\alpha + \text{Fe}_3\text{C}$ , i.e. to (pure) perlite.
  - However, this does not happen everywhere all at once, again, some nucleation and growth takes place as indicated.
- One important point becomes clear, no matter exactly what happens: The original grain structure of the γ phase determines very much what kind of grain structure we will have in the room temperature structure.