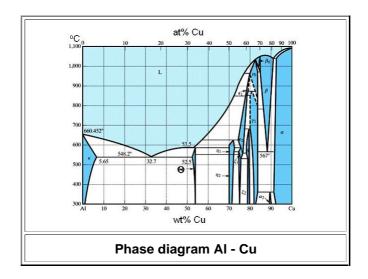
## **Phase Diagram of Copper-Aluminum**

- Here is the Aluminum Copper phase diagram. Yes, it is quite complicated but only if you alloy more then about 53 at% copper.
- The aluminum Al<sub>2</sub>Cu phase diagram; i.e. the part left to the 53 at% Cu, is about as simple as you can have it for two atoms that cannot mix atomically at any large ratio. It has the same structure as the lead-tin <u>"solder" phase diagram</u> we looked at before.



The intermetallic compound Al<sub>2</sub>Cu at 53 at% Cu is called the Θ phase.