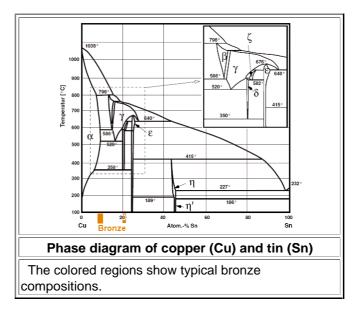
## **Some Phase Diagrams**

Here are two phase diagrams for illustration purposes. I've chosen the diagrams for two old acquaintances:

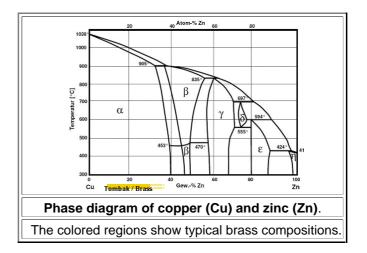
- The system copper (Cu) tin (Sn)
- The system copper (Cu) zinc (Zn)

Let's start with copper (Cu) - tin (Sn). This system contains what we call "bronze". Here is the phase diagram:



That doesn't look so simple, especially at the copper-rich side where we will find the "common" bronzes as indicated. It is definitely more complicated than the iron -carbon phase diagram that exercised us so much already.

Here is the copper (Cu) - zinc (Zn) phase diagram. This system contains what we call "brass".



The copper - zinc phase diagram is a bit simpler than the copper - tin phase diagram but still complex enough. There are all kinds of *brass'* but typically we are at the copper-rich side.

Of course, if we want to look at *all* copper alloys, we would need a bunch of more binary phase diagrams, in particular for the elements arsenic (As), antimony, (Sb), silver (Ag), and lead (Pb) since these are often found in antique "bronzes". For modern "bronzes" we need to consider at least aluminum (AI), beryllium (Be), silicon (Si), phosphorus (P) and manganese (Mn).

If we go for the next step and look at *real* copper alloys - antique or modern - we need to consider phase diagram with more than two components, and then things get really complicated.

There are many names for copper alloys, and they are mostly confusing and mixed up. We have two general names:

## Bronze

One tends to call a copper-alloy "bronze" if it looks reddish-brown, no matter what it consists of.

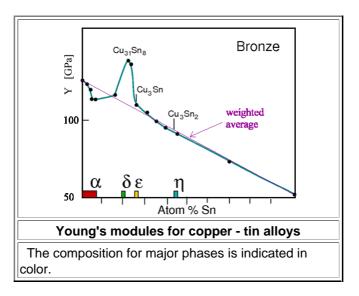
Brass

One tends to call a copper-alloy "brass" if it looks golden-yellowish, no matter what it consists of.

Being a bit more specific, one might add a qualifier, for examples arsenic or phosphorus bronze, bell bronze or bell metal (high tin content), and so on.

Then there are a large number of names for all kinds of modifications that seem to be very culture dependent (there are no good translations). "German silver" (47–64 % Kupfer, 10–25 % Nickel, 15–42 % Zink), for example, is "Neusilber" (new silver) in German, and so on.

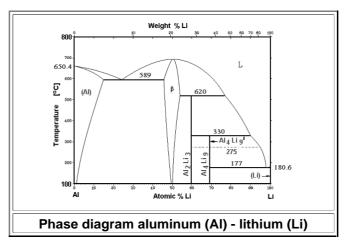
I will have <u>more to say</u> about bronze later on. Here we only consider how Young's modulus changes with increasing tin concentration. If what I <u>claimed before</u> is right, Young's modulus should change smoothly between the copper value and the tin value if the composition changes from pure copper to pur tin.



Well - it *almost* does. There is, however, a big deviation from the weighted average around 20 % tin. This is clear, however. A very complex intermetallic compound is formed at this concentrations with a Young's modulus that has nothing to do with that of copper (Cu) or tin (Sn).

In other words: The rule of "smooth" property changes only applies to system where there is no radical change in the phases.

Here is one more phase diagram for a successful contender of steel: **aluminum (AI) - lithium (Li) alloys**. You have seen that alloy because that's what airplane bodies etc. are made from.



Commercial aluminum (AI) - lithium (Li) alloys are on the aluminum-rich side. You don't get many phase diagrams for important alloys that are as simple as this one!