# Pictures to: Low Temperature Electron Irradiation Damage in Silicon

Here are the pictures to the "electron irradiation" part of my thesis. Their size is about what you would have produced on photographic paper in the dark room.

These pictures are not very exciting but resulted from a lot of work. What follows are firstly the pictures used in my thesis paper (and in the publication)

The I show a few additional pictures just to demonstrate the weirdness often encountered. Altogether I took around 700 pictures in total. .





#### Original figure caption:

Zeitliche Änderung der Schädigungsstruktur bei

T<sub>Bestr</sub>=35K, E<sub>e</sub>=650 keV,  $\Omega$ cm p-type Si, (a) D  $\approx$  3  $\cdot$  10<sup>22</sup> e<sup>-</sup>/cm<sup>2</sup>, (b) D  $\approx$  5  $\cdot$  10<sup>22</sup> e<sup>-</sup>/cm<sup>2</sup>

Figure 2. Dose dependence of the damage structure in 50  $\Omega$ cm n-type silicon irradiated at 3S K. (a) Dose 3 x 10<sup>12</sup>electrons/cm<sup>2</sup> (b) Dose 5 x 10<sup>12</sup> electroms/cm<sup>2</sup>



#### **Original figure caption:** Schädigungsstruktur bei 40K < T < 60K T<sub>Bestr</sub>=40K, D $\approx$ 5 · 10<sup>22</sup> e<sup>-</sup>/cm<sup>2</sup>, E<sub>e</sub>=600 keV, 50 Ωcm p-type Si

Figul'e 1. Weak-beam micrograph of 50  $\Omega$  cm n-type silicon irradiated with about 50 x 10<sup>12</sup> electrons/cm<sup>2</sup> at 40 K.



Die großen sichtbaren Kontraste sind nicht von der Bestrahlung sondern von der Probenpräparation Figul'e41. Weak-beam micrograph of 50 Ωcm n-type silicon irradiated with

about 5 x  $10^{12}$  electrons/cm<sup>2</sup> at 60 K. The big white spots are not due to irradiation but to sample preparation





**Original figure caption:** Dunkelfeldaufnahme eines bei T=40K erzeugten Schädigungsmusters



#### **Original figure caption:** Änderung der Defektstruktur einer bei T=40K bestrahlten Probe durch Aufwärmen auf Raumtemperatur. (a) Schädigungsstruktur bei T=40K

(b) Schädigungsstruktur bei T=300K



# Fig. 5.8 in Thesis; Fig. 5 in publication.

## Original figure caption:

Änderung der Defektstruktur einer bei T=60K bestrahltemn Probe durch Aufwärmen auf Raumtemperatur.

(a) Schädigungsstruktur bei T=60K

(b) Schädigungsstruktur bei T=300K

Abbildung im dynamischen Dunkelfeld. Die großen Schwarz-Weiß Kontraste sind durch die Präparation verursacht.

Figure s. Dynamical dark-field micrographs of 50  $\Omega$ cm n-type silicon irradiated with approximately 5 X 10<sup>22</sup> clectrons/cm<sup>2</sup> at 60 K. The big black-white contrasts are not due to irradiation but to sample preparation. (a) Immediately after irradiation at 60 K, (b) after warming to room temperature.



Fig. 5.9 in Thesis (a) left, (b) right; Fig. 6 in publication.

## **Original figure caption:**

Spannungsabhängigkeit der Defektstruktur.

(a)  $T_{\text{Bestr}}=20$ K, D=5 · 10<sup>22</sup> e<sup>-</sup>/cm<sup>2</sup>, E<sub>e</sub>=600 keV, 20  $\Omega$ cm p-type Si (b)  $T_{Bestr}=60K$ ,  $D=5 \cdot 10^{22} \text{ e}^{-/\text{cm}^2}$ ,  $E_e=650 \text{ keV}$ , 20  $\Omega$ cm p-type Si

Figure 6. Weak-beam micrographs of the damage structure in 100 cm p-type silicon at 20 K. The big white and dark spots are not due

to irradiation but to sample preparation.

(a) E<sub>electrons</sub>=600 keV, dose ca. 5 X 10<sup>22</sup> electrons/cm<sup>2</sup> (b) Eelectrons=650 keV, dose ca. 3 6 X1Q<sup>22</sup> eiectrons/cm<sup>2</sup>



# Fig. 5.10 in Thesis.

#### Original figure caption:

Schädigung in der Umgebung eines Schmutzpartikels. T<sub>Bestr</sub>=20K, 900 Ωcm p-type Si (a)  $D=1,5 \cdot 10^{22} e^{-1}/cm^{2}$ , (b) D=1,5 · 10<sup>22</sup> e<sup>-</sup>/cm<sup>2</sup>

That picture nakes clear that "shot-in" dirt causes nucleation of the defects only close to the top êsurface.



A quick try-out. No damage similar to what was seen in Si occurs, even at very high doses. The big visible defects resulted very likely from ion damage inside the microscope.

Next a few additional pictures just to demonstrate the weirdness often encountered in this kind of research





Weak-beam picture taken at room temperature on May 21st, one day after the picture above.

All you see is that not much has changed, which by then was what I expected from older results.

So far so good. But now look at the picture taken 3 day later, at May 24th:



# Weak-beam picture taken at room temperature on May 24th, four day after the irradiation..

This picture also shows a fourth spot of irradiation at 60 K (lower left hand corner) with very little damage to see.

This is, however, of no importance in the present context.

A lot of "big" defects have appeared in the area between the irradiated spots.

It is not too difficult to come up with some hypothesis of what might have happened. But we don't need to bother,

just look at the following picture taken 3 days later:



Weak-beam picture taken at room temperature on May 27th, three day after the picture above with the additional defects.

All those "new" defects have disappeared. What we see is pretty much the same as one day after the irradiation shown two pictures above.

There is only one conclusion. In scientific terms: Weird shit happens in irradiated Silicon.

And this is only one example of weird shit encountered in this work. Being a conscientious (or possibly just lazy) scientist, none of this was included in my thesis.

The only reference made to all that strange stuff (at least half a year of work and encompassing several 100 pictures) is (on page 72):

"Die Abhängigkeit der Agglomerationsgeschwindigkeit von der Beschleunigungsspannung ... ist bislang völlig unvwerstanden. Dieses Beispiel (neben einer Reihe hier aus Gründen der Übersichtlichkeit nicht aufgeführten ebenfalls unverstandenerr Effekte).....