2.2.3 Non-Metalic Conductors

We will just give a brief look at some especially important or useful non-metallic conductors:

Conducting Polymers

- That polymers, usually associated with insulators, can be very good conductors was a quite unexpected discovery some **20** years ago (Noble prize **2001**). They always need some "**doping**" with ionic components, however.
 - The resistivity can be **exceedingly** low. e.g. for *lodine* (*l*) *doped poly-acethylene* (**pAc**) we may have. $\rho \leq 6.7 \ \mu\Omega$ cm.
 - Or in other words: If you divide by the density for some <u>figure of merit</u>, it beats everything else, since {ρ/density} (pAc) > {ρ/density} (Na)!
 - More typical, however, are resistivities around (10 1000) μΩcm.
- The conduction mechanism is along **-C=C-C=C-C=** chains, it is not yet totally clear. In fact, the first question is why this kind of chain is *not* generally highly conducting. <u>Use the link for the answer</u>.
 - The conductivity is strongly dependent on "doping" (in the % range!) with ions, and on many other parameters, the link gives an example.
 - So do not confuse this with the doping of semiconductors, where we typically add far less than 1 % of a dopant!
- A new object of hot contemporary research are now **semiconducting polymers** which have been discovered about **10** years ago.

Transparent conductors

- **Indium Tin Oxide (ITO)** (including some variations) is the only really usable *transparent* conductor with reasonable conductivity (around 1 Ω cm)! It consists of SnO₂ doped with In₂O₃.
 - ITO is technically very important, especially for:
 - flat panel displays, e.g. LCDs .
 - solar cells.
 - research (e.g. for the electrical measurements of light-induced phenomena).
 - ITO is one example of conducting oxides, others are TiO, NiO, or ZnO. The field is growing rapidly and known as "TCO" = Transparent Conducting Oxides
- If you can find a transparent conductor much better than **ITO** (which leaves a lot to be desired), you may not get the Nobel prize, but you will become a rich person rather quickly.
 - Since In is rare, and the demand is exploding since the advent of LCDs, you also would be a rich person of you invested in In some years ago.

Ionic conductors

- Solid *lonic conductors* are the materials behind "lonics", including key technologies and products like
 - · Primary batteries.
 - Rechargeable (secondary) batteries.
 - · Fuel cells.
 - Sensors.
 - High temperature processes, especially smelting, refining, reduction of raw materials (e.g. Al-production).
 - There is an extra module devoted to the <u>Li ion battery</u>. This is important for you if you are interested in driving an affordable a car in **20** years or so.
 - They are also on occasion the unwanted materials causing problems, e.g. in corrosion or in the <u>degradation of</u> dielectrics.
 - See Chapter 2.4 for some details about ionic conductors.

Specialities: Intermetallics, Silicides, Nitrides etc.

Silicides, i.e. metal - silicon compounds, are important for microelectronics (**ME**) technology, but also in some more mundane applications, e.g. in heating elements. Some resistivity examples for silicides:

Silicide	MoSi ₂	TaSi ₂	TiSi ₂	CoSi ₂	NiSi ₂	PtSi	Pd ₂ Si
ρ (μΩ cm)	40100	3850	1316	1018	≈ 50	2835	3035

- It looks like the winner is **CoSi₂**. Yes, but it is difficult to handle and was only introduced more recently, like **NiSi₂**. In the earlier days (and at present) the other silicides given above were (and still are) used.
- Some more examples of special conductors which find uses out there:

Material	HfN	TiN	TiC	TiB ₂	C (Graphite)
ρ (μΩcm	30100	40150	ca. 100	610	1000

Superconductors

- Superconductors are in a class of their own. All kinds of materials may become superconducting at low temperatures, and there are neither general rules telling you *if* a material will become superconducting, nor at which *temperature*.
 - There will be an advanced module some time in the future.
- Why do we need those "exotic" materials?. There are two general reasons:
- 1. Because, if just one specific requirement exists for your application that is not met by common materials, you simply have no choice. For example, if you need a conductor usable at 3000 K you take graphite. No other choice. It's as simple as that.
- 2. Because many requirements must be met simultaneously. Consider e.g. Al for integrated circuits there are plenty of important requirements; see the link. Since no material meets all of many requirements, an optimization process for finding an optimum material is needed.
- Al won the race for chip metallization for many years, but now is crowded out by Cu, because in some figure of merit the importance of low resistivity in the list of requirements is much larger now than it was in the past. It essentially overwhelms almost all other concerns (if there would not be an almost, we would have Ag!).

Questionaire

Multiple Choice questions to 2.1.3